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given as is and i dont give a if you  
break something information given  
here is correct to the best of my  
knowlege g codes g01 linear  
interpolation g02 circular interpolation  
cw g03 circular

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positioning g01 linear interpolation g02  
circular interpolation cw g03 circular  
interpolation ccw g04 dwell g20 home  
position command g21 atc home  
position command g22 torque skip  
command g28 torque limit command  
cancel g29 torque limit command g30  
skip cycle

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are many cnc controls today some of  
the best known are fanuc siemens  
okuma and heidenhain in addition to  
the mentioned controls there are many  
others common to all these cnc controls  
is that they are built around codes that  
consist of a letter and some numbers