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Clifford Lane

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web c the nut may need to be slightly tightened or loosened to meet the required end play d rotated counterclockwise against the retainer nut e use a hammer and staking tool to stake the stake washer to the spindle nut in three positions conventional wheel end systems initial adjusting nut torque a final adjusting nut torque c spindle thread 40 01 freightliner - Sep 23 2022

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web to place the nut on the spindle or tighten or loosen the nut on the spindle while the keeper is installed inside the nut doing so may deform the keeper and allow the nut to unthread during operation spindle thread damage could also occur leaving the axle unusable do not bend or manipulate keyway tang in any way

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web the spindle nut system if the locking device can not be engaged advance the spindle nut until the lock can be engaged double jam nut systems torque the inner spindle nut to 300 ft lbs while rotating the hub advance the inner nut as necessary to engage the locking ring do not back off the spindle nut install the

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web step 1 bearing lubrication lubricate the wheel bearing with clean lubricant of the same type used in the axle sump or hub assembly step 2 initial adjusting nut torque tighten the adjusting nut to torque of 200 ft lbs while rotating the wheel step 3 initial back off back the adjusting nut off one full turn step 4

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web install the inner spindle nut and torque to 300 ft lbs do not back off the spindle nut engage the locking device that is part of the spindle nut system if the locking system cannot be

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engaged when the nut is at 300 ft lbs advance the nut until

the locking system can be engaged reference note above